04-04-9013 Rec'd PCT/PTO 0 3 APR 2001 PC

FORM (REV 1	ZTO-1390	(Modified) U.S. DEPARTMENT	OF COMMERCE PATENT AND TRADEMARK OFFICE	ATTORNEY'S DOCKET NUMBER				
and a	TR	ANSMITTAL LETTER	0182.00001					
03	DESIGNATED/ELECTED OFFICE (DO/EO/US)  U.S. APPLICATION NO. (IF KNOWN, SEE 37 CF.							
8 0 3			G UNDER 35 U.S.C. 371	09/806800				
INTE	RAM	ONAL APPLICATION NO.	INTERNATIONAL FILING DATE	PRIORITY DATE CLAIMED				
12 TR	MOE!	PCT/IB99/01574	23 September 1999	9 October 1998				
		IVENTION  CREEN WIPER						
APPL	APPLICANT(S) FOR DO/EO/US							
Swar	Swanepoel							
Appli	olicant herewith submits to the United States Designated/Elected Office (DO/EO/US) the following items and other information:							
1.	$\boxtimes$	This is a <b>FIRST</b> submission of it	ems concerning a filing under 35 U.S.C. 371.					
2.			UENT submission of items concerning a filing	-				
3.	$\boxtimes$	This is an express request to begin examination until the expiration	in national examination procedures (35 U.S.C. of the applicable time limit set in 35 U.S.C. 37	. 371(f)) at any time rather than delay 71(b) and PCT Articles 22 and 39(1).				
4.	$\boxtimes$	A proper Demand for Internation	al Preliminary Examination was made by the	19th month from the earliest claimed priority date.				
5.	$\boxtimes$		ication as filed (35 U.S.C. 371 (c) (2))					
			(required only if not transmitted by the Intern	national Bureau).				
		b. As been transmitted by the International Bureau.						
11		c. $\square$ is not required, as the application was filed in the United States Receiving Office (RO/US).  A translation of the International Application into English (35 U.S.C. 371(c)(2)).						
	×	A copy of the International Search Report (PCT/ISA/210).						
<b>18</b> .	×	Amendments to the claims of the International Application under PCT Article 19 (35 U.S.C. 371 (c)(3))						
		a.   are transmitted herewith (required only if not transmitted by the International Bureau).						
		b. 🛮 have been transmitted by the International Bureau.						
		c. have not been made; however, the time limit for making such amendments has NOT expired.						
Ī,		<ul> <li>d. □ have not been made and will not be made.</li> <li>A translation of the amendments to the claims under PCT Article 19 (35 U.S.C. 371(c)(3)).</li> </ul>						
	□ <b>⊠</b>			371(c)(3)).				
<u>4</u> 1.	×	An oath or declaration of the inventor(s) (35 U.S.C. 371 (c)(4)).  A copy of the International Preliminary Examination Report (PCT/IPEA/409).						
12.		A translation of the annexes to the International Preliminary Examination Report under PCT Article 36						
1		(35 U.S.C. 371 (c)(5)).						
1		ms 13 to 20 below concern document(s) or information included:  An Information Disclosure Statement under 37 CFR 1.97 and 1.98.						
13. 14.			ording. A separate cover sheet in compliance	with 37 CFR 3 28 and 3 31 is included				
15.	$\boxtimes$	A FIRST preliminary amendmen	• •	With 57 Of R 5.20 and 5.51 is included.				
16.		A SECOND or SUBSEQUENT preliminary amendment.						
17.		A substitute specification.						
18.		A change of power of attorney and/or address letter.						
19.		Certificate of Mailing by Express Mail						
20.	×	Other items or information:						
		Postcard						

JC08 Rec'd PCT/PTO 0 3 APR 2001

	no. (if known, se 9 / 8 0 6 8		INTERNATIONAL A PCT/II	applicatio <b>B99/0157</b> 4				DOCKET NUMBER 2.00001
	lowing fees are subr					CA	LCULATIONS	S PTO USE ONLY
BASIC NATIONA	L FEE ( 37 CFR 1.	.492 (a) (1) -						
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	l preliminary examin Internation Search F	nation fee (37 Report prepare	CFR 1.482) not paid ed by the EPO or JPO	to	\$860.0	00		
but internati	onal search fee (37 (	CFR 1.445(a)	CFR 1.482) not paid (2)) paid to USPTO .		\$710.0	00		
but all claim	s did not satisfy pro	visions of PC	i to USPTO (37 CFR T Article 33(1)-(4)		. \$690.0	00		
Internationa and all clain	ns satisfied provision	ns of PCT Art	d to USPTO (37 CFR icle 33(1)-(4)		\$100.0	00		· · · · · · · · · · · · · · · · · · ·
			ATE BASIC FE				\$860.00	
months from the ea	00 for furnishing the rliest claimed priorit	y date (37 C)	FR 1.492 (e)).	□ 20			\$0.00	
CLAIMS	NUMBER		NUMBER EXT		RATE		00.00	
Total claims	10	- 20 =	0		x \$18.00		\$0.00	
Independent claims		- 3 =	0		x \$80.00		\$0.00	
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			ABOVE CALC				\$860.00	
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Processing fee of \$ nonths from the ear	130.00 for furnishing rliest claimed priorit	g the English by date (37 Cl	translation later than FR 1.492 (f)).	□ 20	□ 30	-	\$0.00	
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Fee for recording the accompanied by an	e enclosed assignme appropriate cover sl	ent (37 CFR 1 heet (37 CFR	.21(h)). The assignm 3.28, 3.31) (check if	ent must be		]	\$0.00	
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☐ Please char	the amount of \$860 rge my Deposit According to the copy of this sheet	ount No.	to cover the above in the	fees is encl	osed.	1	to cover the abov	ve fees.
The Commissioner is hereby authorized to charge any fees which may be required, or credit any overpayment to Deposit Account No. 02-2712 A duplicate copy of this sheet is enclosed.  NOTE: Where an appropriate time limit under 37 CFR 1.494 or 1.495 has not been met, a petition to revive (37 CFR 1.137(a) or (b)) must be filed and granted to restore the application to pending status.								
	ESPONDENCE TO		**			ا ا	5 M	A second
Gerald E. McGly Bliss McGlynn, P	nn, III				Gerald E. NAME  33,737  REGISTRA  April 3, 20	McGly		
							IUMBEK	<u></u>

## IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Applicant(s):	Swanepoel, Adriaan Retief	)	
Serial No.:	Unknown	)	PRELIMINARY
Filing Date:	April 2, 2001	)	AMENDMENT
For:	A WINDSCREEN WIPER	)	

Assistant Commissioner for Patents Washington, DC 20231

Dear Sir:

Prior to examination, please amend the above-identified application as follows:

# IN THE SPECIFICATION:

On page 1, following the title, and before the first paragraph, please insert the following headings:

# **BACKGROUND OF THE INVENTION**

(1) Field of the Invention

On page 1, line 12, please insert the following heading before the second paragraph on this page:

(2) Description of the Related Art

On page 2, line 51 and before the last full paragraph on this page, please insert the following heading:

# SUMMARY OF THE INVENTION AND ADVANTAGES

On page 4, line 103, please insert the following new heading:

# BRIEF DESCRIPTION OF THE DRAWINGS

On page 5, line 18, please insert the following heading:

# DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

# **IN THE CLAIMS**:

Please cancel claim 12.

# **REMARKS**

Claims 1-12 were originally pending in the PCT application to which this application claims priority. On September 20, 2000, in a paper submitted to the International Preliminary Examining Authority at the European Patent Office, claim 11 was cancelled. Claim 12 is an "omnibus" claim and, to the extent that it was not earlier deleted from the application, has been cancelled by way of this Preliminary Amendment. Accordingly, claims 1-10 are presently pending in this application. The specification has been amended to include headings that conform to standard U.S. patent practice. No new matter has been added.

Applicant respectfully submits that the claims clearly distinguish over the prior art and are therefore allowable. Accordingly, applicant respectfully solicits favorable action toward allowance of the claims pending in this case.

Respectfully submitted,

Gerald E. McGlynn, Y

Registration No. 33, 737

BLISS McGLYNN, P.C. 2075 W. Big Beaver, Suite 600 Troy, MI 48084 (248) 649-6090

Date: April 3, 2001

Attorney Docket No. 0182.00001

WO 00/21810

PCT/IB99/01574

PTO/PCT Rec'd 63 APR 2001

### A WINDSCREEN WIPER

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This invention relates to a windscreen wiper, which is also known as a windshield wiper.

The invention relates in particular to a windscreen wiper which has a curved backbone and which may have a varying width and/or thickness. It will be appreciated by those skilled in the art that the backbone may be in the form of a beam that is curved in a plane or may have compound curvature. The beam will then usually have width and thickness dimensions. The beam will also have a radius of curvature at each point along its length.

When such a windscreen wiper is pressed onto a surface such as the windscreen (or windshield) of a vehicle, the force intensity (the force per unit length) will vary at different positions along the length of the beam. A large number of factors affect the manner in which the force intensity distribution varies, such as:

the material from which the beam is made and the Young's modulus

thereof;

the length of the beam;

curvature of the beam;

curvature of the surface;

variation in any one or both of the width of the beam and the thickness

30 of the beam:

> the magnitude of the force applied to the beam; and CONFIRMATION COPY

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the position, or positions, at which the force is applied.

The applicant has found that, with shorter beams, it is adequate to apply the force at a single point. However, with longer beams, ie beams that are longer than about 400mm it is preferable to apply the force to the beam at two spaced apart points. The applicant has further found that the degree of variation of force intensity resulting from changes in curvature of the surface and the magnitude of the force applied to the beam, in use, varies significantly depending on the spacing between the points of application of the force and the ratio between the spacing distance and the total length of the beam.

The applicant has further found that if the spacing between the points exceeds a certain limit, the windscreen wiper will not operate in an efficient manner. There are two main factors which should be taken into account when determining the upper bound of the spacing between the points. Firstly, the vertical clearance between the beam and a force applying member should be taken in to account when, in use, the beam changes from straight to free form and vice versa. Secondly, longitudinal movement of the beam between the force application points should also be considered, when the beam changes from straight to free form and vice versa.

The applicant has conducted substantial analysis in this regard and believes that he has found a relationship between the spacing distance and the total length of the beam and, consequently, between the ratio of spacing distance to total length and length, which provides a windscreen wiper that operates in an improved manner.

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According to a first aspect of the invention there is provided a windscreen wiper which includes

an elongate curved backbone which is of a resiliently flexible material; and a force applying member which is connected to the backbone at two spaced apart points

with the spacing distance S (expressed in millimetres) between the points being between

$$S_1 = 0.1 * L \dots (1)$$

and

$$S_2 = 0.35 * L \dots (2)$$

where the length L is the total length of the backbone expressed in millimetres.

Further according to a second aspect of the invention there is provided a windscreen wiper which includes

an elongate curved backbone which is of a resiliently flexible material; and a force applying member which is connected to the backbone at two spaced apart points

with the ratio R of spacing distance S between the points and the total length L (R = S/L) being between

$$R_1 = 0.1$$
 ........

and

$$R_2 = 0.35$$
 .......

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where the spacing distance S and the length L are expressed in the same units of

measure.

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The preferred spacing distance S<sub>p</sub> between the spaced apart points is about

$$S_p = 0.363 * L - 0.000146 * L^2 \dots (5)$$

and the preferred ratio  $\boldsymbol{R}_{\boldsymbol{p}}$  is about

$$R_p = 0.363 - 0.000146 * L \dots$$
 (6)

The force applying member may be connected to the backbone in such a manner as to permit relative longitudinal displacement between the force applying member and the backbone.

The curved backbone may have a varying width and or thickness, along its length. The backbone may further have a free form curvature in a plane or may have a compound curvature (that is curved in two planes).

It will be appreciated that the force applying member normally straddles the geometric centre of the backbone. This is particularly so for a windscreen wiper that is intended for use on a driver's side. However, the force applying member may be positioned off-centre for certain cases, such as on passenger side windscreens. In that way the overall performance of the wiper may be optimised.

The invention is now described, by way of example with reference to the accompanying drawings. In the drawings,

Figure 1 shows schematically a windscreen wiper in accordance with the invention;

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Figure 2 or Graph A illustrates the beam width at various positions along the length of the beam;

Figure 3 or Graph B illustrates the thickness of the beam at various positions along the length of the beam;

Figure 4 or Graph C shows the beam centre-line coordinate relative to the position along the length of the beam;

Figure 5 or Graph D illustrates the typical clearance required for the beam as a function of spacing distance S; and

Figure 6 or Graph E illustrates the typical amount of longitudinal movement between the beam and the pin when the beam changes shape from curved to straight and viceversa.

The windscreen wiper 10 includes a backbone 12 which is in the form of a beam. The beam is made from spring steel having a Young's modulus of 205GPa. The length of the beam is 700mm. The beam tapers both in width and thickness from its centre toward its free ends or tips as shown in Graph A and Graph B respectively. Graph A illustrates the beam width (in millimetres) at various positions along the length of the beam, which is also measured in millimetres. Graph B illustrates the thickness of the beam (in millimetres) at various positions along the length of the beam which is also measured in millimetres.

The beam is curved longitudinally, in a plane, with a predetermined radius of curvature at every point along its length. Graph C shows the beam centre-line coordinate relative to the position along the length of the beam (in millimetres).

A force applying member 14 is connected to the beam 12 at two spaced apart

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points 16 and 18, with a spacing distance S between the points. At the point 16, the force applying member 14 is connected to the beam 12 by means of a pin 20 which is pivotally located in a complementary hole in the beam 12 which does not permit relative longitudinal movement between the beam 12 and the force applying member 14. At the other point 18, the force applying member 14 is connected to the beam 12 by means of a pin 22 which is received in a longitudinal slot 24 in the beam 12 so that relative longitudinal and pivotal movement between the pin 22 and beam 12 is permitted.

It will be appreciated that there needs to be clearance between the force applying member 14 and a line between the points 16 and 18, indicated at 26, in which the section of the beam 12 between the points 16 and 18 can move when the beam changes shape from curved to straight and vice-versa.

Graph D illustrates the typical clearance 26 required for the beam 12 described above as a function of spacing distance S and Graph E illustrates the typical amount of longitudinal movement between the beam 12 and the pin 22 when the beam 12 changes shape from curved to straight and vice-versa.

The spacing S is 150mm. In this case, the ratio R of spacing distance S between the points 16 and 18 and the total length L (R = S/L) is therefore 0,214.

#### **CLAIMS:**

1. A windscreen wiper which includes

an elongate curved backbone which is of a resiliently flexible material; and a force applying member which is connected to the backbone at two spaced apart points

with the spacing distance S (expressed in millimetres) between the points being between

$$S_1 = 0.1 * L \dots (1)$$

and

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$$S_2 = 0.35 * L \dots (2)$$

where the length L is the total length of the backbone expressed in millimetres.

2. A windscreen wiper which includes an elongate curved backbone which is of a resiliently flexible material; and a force applying member which is connected to the backbone at two spaced apart points

with the ratio R of spacing distance S between the points and the total length L (R = S/L) being between

$$R_1 = 0.1$$
 .......... (3)

and

$$R_2 = 0.35$$
 ......... (4)

where the spacing distance S and the length L are expressed in the same units of measure.

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3. The windscreen wiper as claimed in Claim 1, in which the preferred spacing distance  $S_p$  between the spaced apart points is about

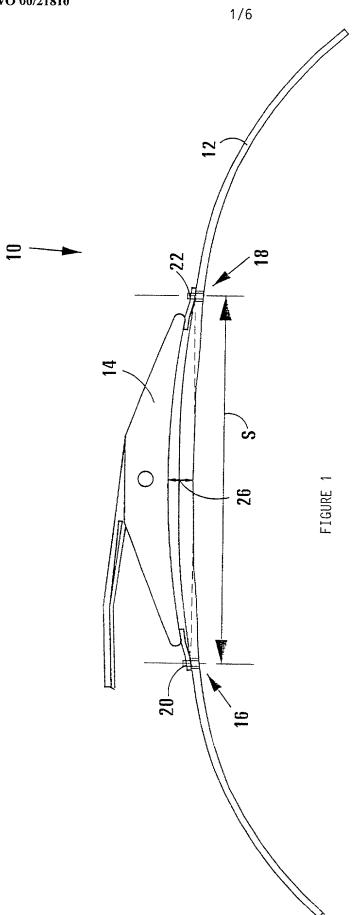
$$S_p = 0.363 * L - 0.000146 * L^2 ......$$
 (5)

185 4. The windscreen wiper as claimed in Claim 2, in which the preferred ratio  $R_{\rm p}$  is about

$$R_p = 0.363 - 0.000146 * L \dots$$
 (6)

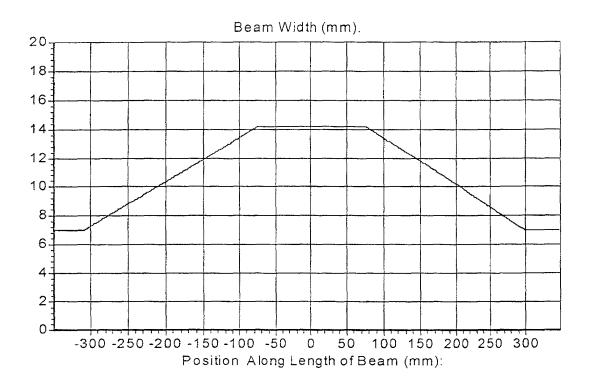
- 5. The windscreen wiper as claimed in Claim 1, in which the force applying member is connected to the backbone in such a manner as to permit relative longitudinal displacement between the force applying member and the backbone.
- 6. The windscreen wiper as claimed in Claim 1, in which the curved backbone has a varying width and thickness, along its length.
- 7. The windscreen wiper as claimed in Claim 1, in which the curved backbone has a constant thickness along its length.
- 8. The windscreen wiper as claimed in Claim 1, in which the curved backbone has a constant width along its length.
- 9. The windscreen wiper as claimed in Claim 1, in which the backbone has a free form curvature in a plane.
- 10. The windscreen wiper as claimed in Claim 1, in which the backbone has a compound curvature.

- 11. The windscreen wiper as claimed in Claim 1, in which the force applying member straddles the geometric centre of the backbone.
- 12. A windscreen wiper substantially as herein desribed with reference to the accompanying drawing.



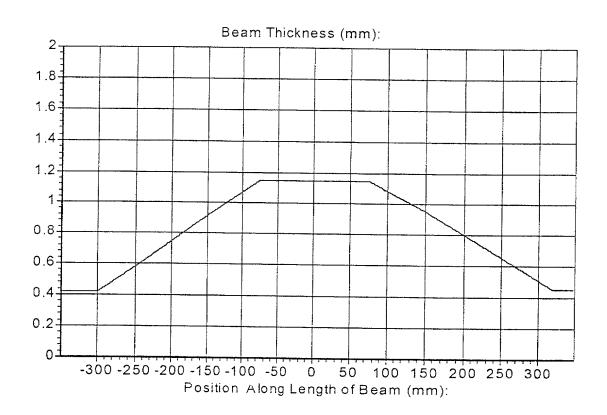
09/805800 PCT/IB99/01574

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GRAPH A.

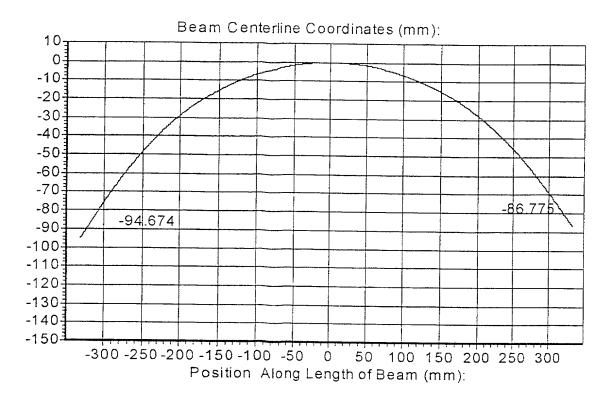
FIGURE 2



GRAPH B.

FIGURE 3

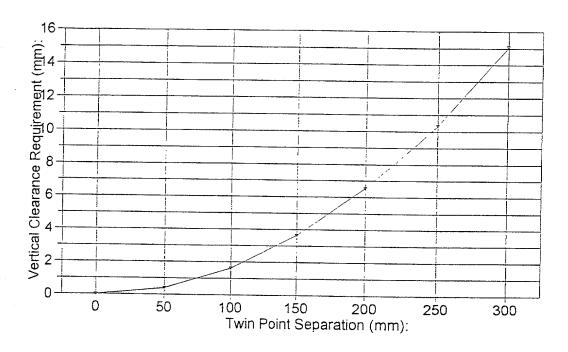
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GRAPH C.

FIGURE 4

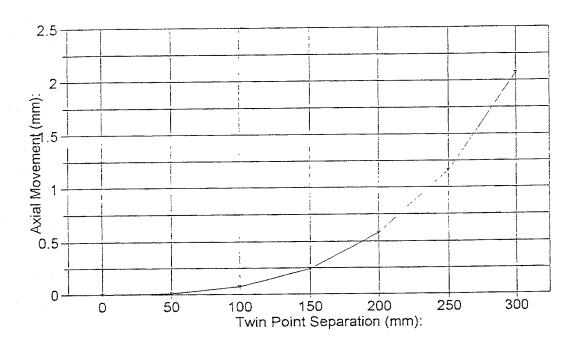
5 / 6



**GRAPH D** 

FIGURE 5

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**GRAPH E** 

FIGURE 6

Docket No. 0182.00001

# Declaration and Power of Attorney For Patent Application English Language Declaration

As a below named inventor, I hereby declare that:

	As a below flatfled invent	or, i nereby declare	mat.				
	My residence, post office address and citizenship are as stated below next to my name,						
	I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled A WINDSCREEN WIPER						
	the specification of which						
	(check one)	(check one)					
w T	☐ is attached hereto.						
		■ was filed on 23 September 1999 as United States Application No. or PCT International					
Ti M	Application Number PCT/IB99/01574						
	and was amended on	20 September 2000					
<u>.</u>	(if applicable)						
The first than the first that the	I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment referred to above.						
	I acknowledge the duty to disclose to the United States Patent and Trademark Office all information known to me to be material to patentability as defined in Title 37, Code of Federal Regulations, Section 1.56.						
	Section 365(b) of any for any PCT International app listed below and have also	eign application(s) to dication which design o identified below, by T International appl	er Title 35, United States Code, for patent or inventor's certificate nated at least one country other to the characteristic of the country other to the characteristic of the country at the country of	, or Section 365(a) of han the United States, pplication for patent or			
Prior Foreign Application(s)			Priority Not Claimed				
9	98/9244	South Africa	9 October 1998	П			
]	(Number) PCT/IB99/01574	(Country) PCT	(Day/Month/Year Filed) 23 September 1999				
-	(Number)	(Country)	(Day/Month/Year Filed)	<b>-</b>			
-	(Number)	(Country)	(Day/Month/Year Filed)				

application(s) listed below:	r 35 U.S.C. Section 119(	e) of any United States provision
(Application Serial No.)	(Filing Date)	-
(Application Serial No.)	(Filing Date)	-
(Application Serial No.)	(Filing Date)	-
United States or PC1 International	application in the manner   the duty to disclose to the to be material to patental le between the filing date of	plication is not disclosed in the priporovided by the first paragraph of 3 United States Patent and Tradema bility as defined in Title 37, C. F. R. the prior application and the nation
(Application Serial No.)	(Filing Date)	(Status) (patented, pending, abandoned)
(Application Serial No.)		
	(Filing Date)	(Status) (patented, pending, abandoned)

I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

POWER OF ATTORNEY: As a named inventor, I hereby appoint the following attorney(s) and/or agent(s) to prosecute this application and transact all business in the Patent and Trademark Office connected therewith. (list name and registration number)

Daniel H. Bliss, Reg. No. 32,398

Gerald E. McGlynn, III, Reg. No. 33,737

Brian S. Pickell, Reg. No. 45,013

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Adriaan Retief Swanepeol	Swanepoe
Sole or first inventor's signature	

Date 30 Apr 2001.

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Citizenship

South Africa

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309 Aries Street, Waterkloof Ridge, 0181, Pretoria, Republic of South Africa

Full name of second inventor, if any	
Second inventor's signature	Date
Residence	
Citizenship	
Post Office Address	